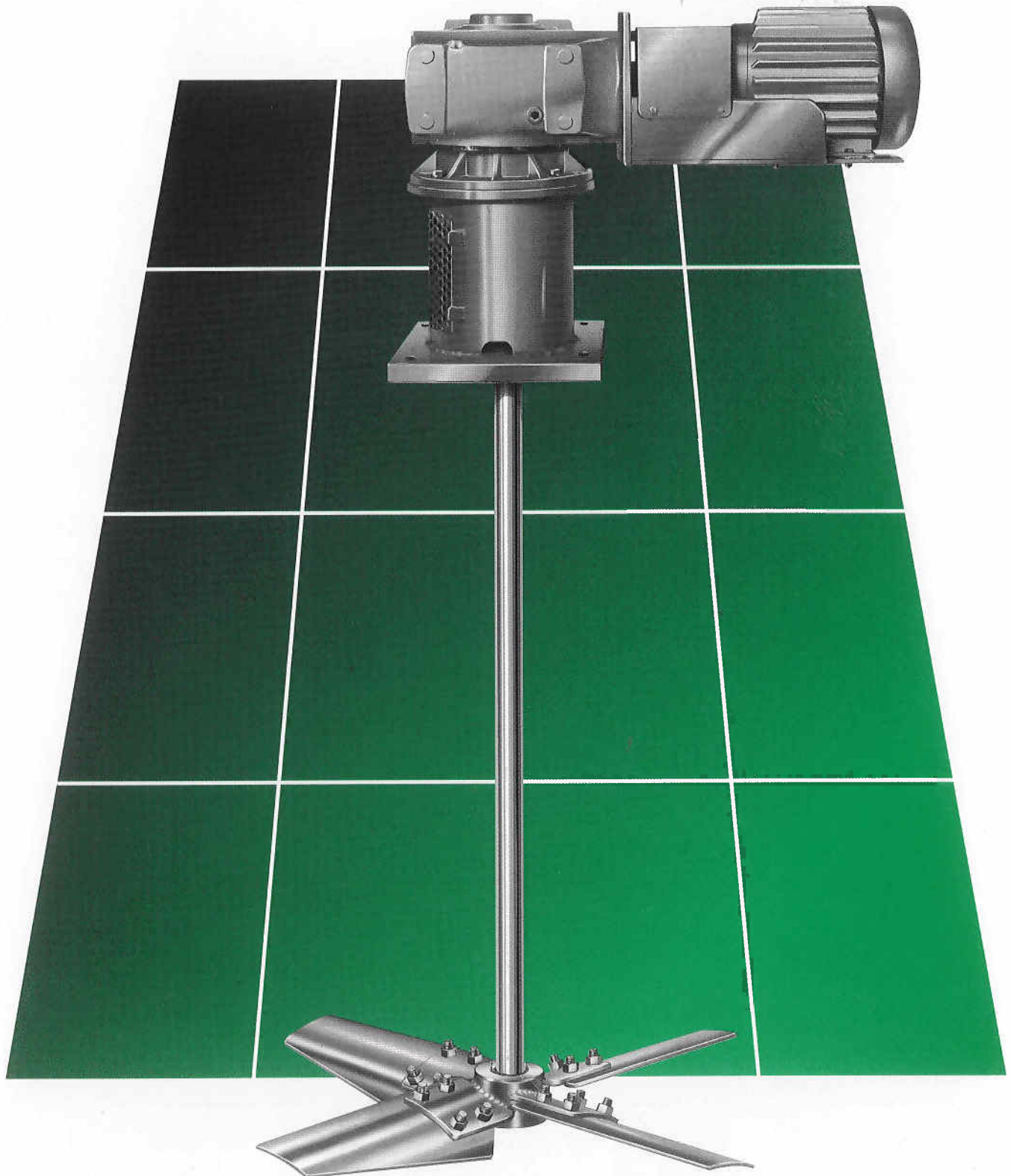


# TURBINE MIXERS FOR INDUSTRY...

Drive Series J and K



Agriculture

Biochemical

Brewing & Distilling

Chemical

Cosmetic

Explosives

Food Processing

Heat Treating

Mining

Oil & Refining

Paint & Coatings

Petrochemical

Pharmaceutical

Photographic

Plastics

Pulp & Paper

Rubber Products

Textile

Waste Treatment

Water Treatment

## TURBINE MIXERS

Turbine mixers are used in a wide spectrum of applications including simple blending as well as viscous blending. They are well suited for applications which are controlled by tank circulation such as solids suspension, and heat transfer. They are frequently used in applications requiring fluid shear and mass transfer, for example; gas absorption, dissolution, crystallization and various reactions. MixMor designs the optimum energy-efficient mixer for every application while providing the level of performance necessary to do the job effectively.



## THE DRIVE

Double reduction helical/worm gear or single reduction worm gear reducers provide a rugged, reliable drive with high shock load capacity for years of trouble-free service in the most challenging applications.

Housings are close-grained cast iron for corrosion resistance with oversized output shafts for high torsional and bending stresses running on heavy duty tapered roller bearings. Drywell construction produces a positive seal to eliminate lubricant leakage at the output shaft. Lubricant in the housing reservoir is automatically directed by splash to bearings and gears.

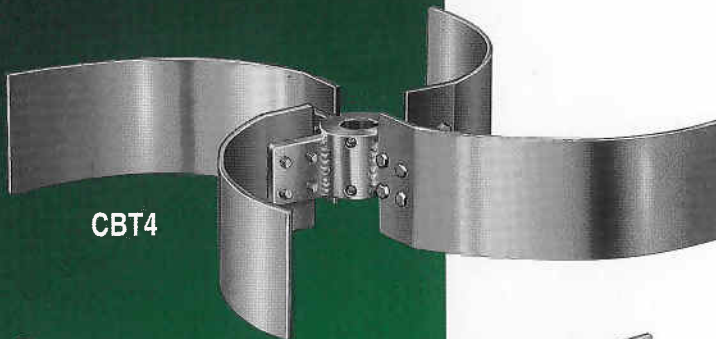
Reducer output speeds range from 25 to 175 rpm with 1 to 50 horsepower motors. Design incorporates the use of either foot mounted or 'C' face motors, both of which utilize flexible couplings or non-fretting quill drive for power transmission to the reducer.

## IMPELLERS

Mixing applications have different process requirements and that is why MixMor's engineers have such a complete selection of impellers - ranging from the time proven, conventional pitched blade turbine to the state-of-the-art FloMor high-efficiency hydrofoil impeller. MixMor has the optimum impeller for your application.



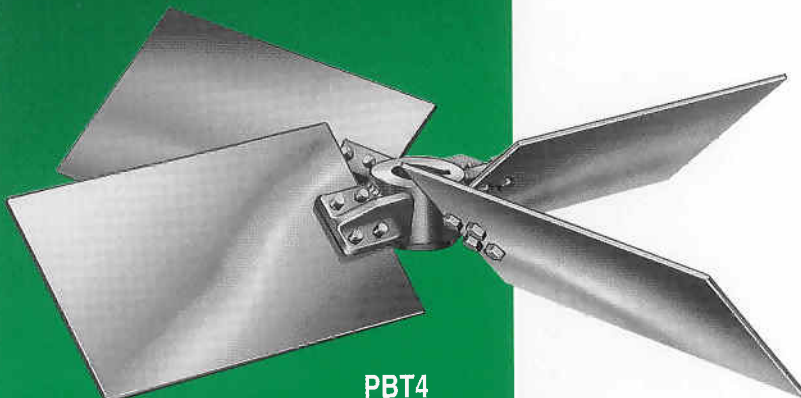
FM4



CBT4



VFBT4



PBT4

### FloMor - FM3, FM4, FM4W

The FloMor is a true axial flow hydrofoil impeller producing one of the most efficient flow patterns with low power consumption and shear. Available in three, four and wide blade designs for applications up to 50,000 centipoise.

### CURVED BLADE TURBINE - CBT4

The curved blade turbine impeller produces a radial flow pattern with less shear and power consumption than a vertical flat blade turbine. It is used in applications such as heat transfer, high solids contents or low liquid levels.

### VERTICAL FLAT BLADE TURBINE - VFBT4, VFBT6

The vertical flat blade impeller is a radial flow design used widely in low liquid levels or high shear applications with higher power consumption than axial flow impellers. Four and six blade designs are available.

### PITCHED BLADE TURBINE - PBT3, PBT4

This impeller produces an axial flow pattern with a balance of shear and pumping when viscosities, liquid levels or impeller size preclude the use of foils. It can be the most cost effective impeller for many applications. Designs incorporate three and four blades at 45° or 30° pitch.

### RUSHTON TURBINE - FBTD4, FBTD6

The Rushton turbine impeller utilizes four or six vertical flat blades attached to a horizontal disk. It is typically used in conjunction with a sparge ring for gas dispersion applications.

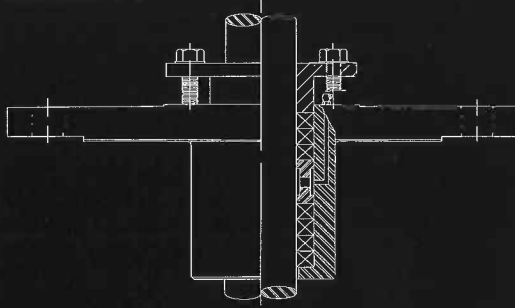
### CUSTOM IMPELLERS

In addition to our diverse selection of standard impellers, MixMor can design custom impellers that will solve your toughest mixing problems.

# OPTIONAL SEALING ARRANGEMENTS

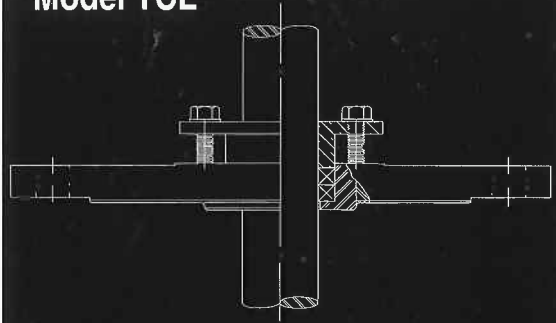
Vapor Seals to Mechanical Seals for Pressure Vessels.

### Model TC



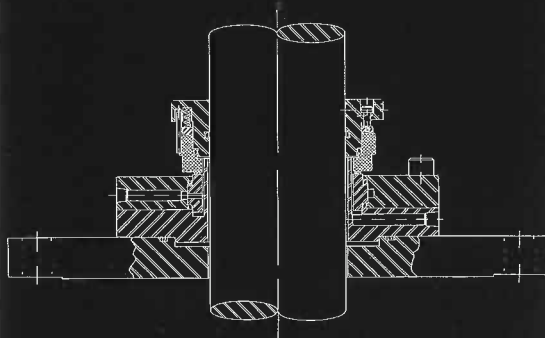
High pressure stuffing box for use on closed vessels with up to 150 psig pressure. The seal uses seven rings of packing and a lantern ring for lubricant distribution. Packing will be selected for your application.

### Model TCL



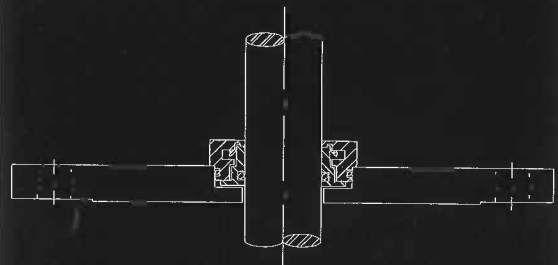
Low pressure stuffing box for use on closed vessels for vapor to 10 psig pressure. The seal uses two rings of self-lubricating packing. The packing furnished with the mixer will be selected to suit your application.

### Model TCM



Mixers can be furnished with various types and manufacturers of mechanical seals including cartridge type double balanced, single and double dry running, metal bellows, tandem, water cooled, split and seals with sanitary containment glands.

### Model TCV

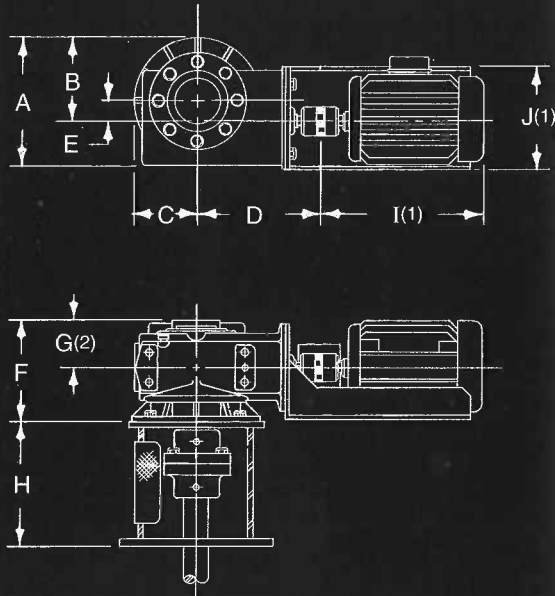


Various types of seals can be used to contain vapors in the tank including lip seals, labyrinth seals, 'V' rings, and excluder seals.

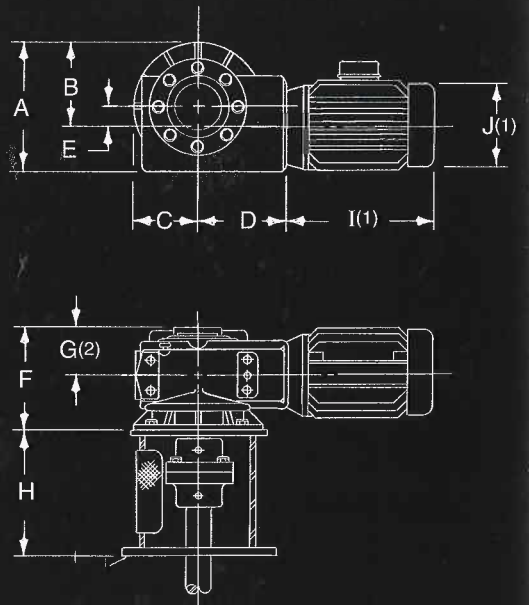
**MixMOR**

®

## DRIVES WITH FOOT MOUNTED MOTORS

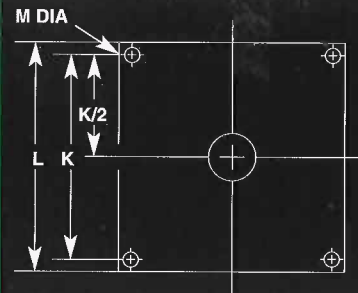


## DRIVES WITH C-FACE MOTORS



## Model TOB and TO

Baseplate mounted mixers for use on open tanks. On the Model TOB, the drive is attached directly to the baseplate, whereas the Model TO utilizes a pedestal between the drive and the baseplate.



REDUCTION	Drive Series & Size	MODELS														
		ALL							TOB (4)	TO	TCV TCL, TC	TCM (3)	TO BASEPLATE			TCV, TCL, TC, TCM
		A	B	C	D	E	F	G	H	H	H	H	K	L	M	ANSI FLANGE SIZE
SINGLE	J8	13 1/2	9	5 1/16	7 3/4	3 1/2	10	4 1/2	1	11 1/4	11 3/8	33	12	15	1	8" - 150#
	J10	15 3/4	9	9 1/4	9 1/4	4	11 3/8	4 1/2	1 1/4	13 1/4	13 1/2	36	12	15	1	8" - 150#
	J13	17 1/4	10 1/4	11 1/8	11 1/2	4 15/16	13 1/2	5 3/8	1 1/4	13 1/4	13 1/2	40	12	15	1	8" - 150#
	J16	23 1/2	15 1/2	12 1/2	12 3/4	6 5/16	16	6	1 1/4	17	17 1/4	46	15	18		10" - 150#
	J20	28 1/4	19 1/4	14	14 1/4	7 3/8	17 1/4	6 7/16	1 1/4	18	18 1/4	52	17	20	1 1/8	12" - 150#
DOUBLE	K10	12 5/8	6 1/4	5 5/8	11	1	10 3/4	14 15/16	1 1/4	11 1/4	13 1/2	36	12	15	1	8" - 150#
	K13	15 15/16	8 1/8	6 5/8	15 1/2	1 1/8	12 3/8	5 5/8	1 1/4	13 1/4	13 1/2	40	12	15	1	8" - 150#
	K16	20	10 9/16	7 11/16	20	1 9/16	14 9/16	6 11/16	1 1/4	17	17 1/4	46	15	18	1	10" - 150#
	K20	22 1/4	11 9/16	9 1/4	27 1/4	2 9/16	16 15/16	7 13/16	1 1/4	18	18 1/4	52	17	20	1 1/8	12" - 150#

(1) Dimensions are dependent upon motor horsepower and frame size.

(2) Dimension may be exceeded by motor height.

(3) Dimension is with spacer coupling.

(4) On the Model TOB, the drive is attached directly to the baseplate (flange coupling is optional).

Note: 1) All dimensions are approximate. Proposal drawings are available upon request.

2) Certified drawings are furnished with all orders.

# GUARANTEE

## MECHANICAL

MixMor guarantees materials and workmanship of all products for one year from date of shipment.

## PROCESS

All mixers are guaranteed for performance when their installation and use is in accordance with engineering recommendations made by MixMor.

## FOR EVERY INDUSTRIAL APPLICATION

### Laboratory Mixers

- Variable Speed
- Constant Speed
- Speed Ranges 2 to 6000 rpm
- Air and Electric
- Clamp and Stand Mounted



### Portable Clamp-on Mixers

- 1/4 to 5 HP... Electric, Air and Hydraulic Motors
- Direct Drive... 1150 & 1750 rpm
- Gear Drive... 230, 290, 350 & 420 rpm
- Constant and Variable Speed
- Clamp & Cup Mounted
- USDA Accepted Designs

### Fixed Mount-Top Entering Mixers

- 1/4 to 5 HP... Electric, Air and Hydraulic Motors
- Direct Drive... 1150 & 1750 rpm
- Gear Drive... 230, 290, 350 & 420 rpm
- Constant & Variable Speed
- Baseplate & Flange Mounted
- Low and High Pressure Stuffing Boxes
- Mechanical Seal Designs



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®

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 Email: [info@mixmor.com](mailto:info@mixmor.com)  
 Website: [www.mixmor.com](http://www.mixmor.com)



### Turbine Mixers

- 1/4 to 150 HP... Electric and Hydraulic Motors
- Constant & Variable Speed... 1 to 350 rpm
- Worm Gear, Helical/Worm... All Helical... Helical/Spiral Bevel
- Baseplate & Flange Mounted
- High & Low Pressure Stuffing Boxes;
- Single & Double Mechanical Seals

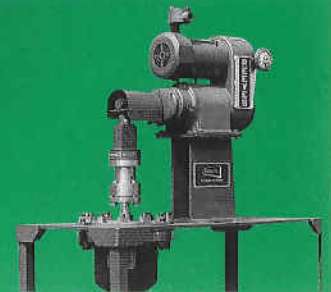
### Side Entering Mixers

- Chemical & Petrochemical Plant Designs
- 1 to 75 HP... Electric & Hydraulic Motors
- Belt & Gear Drives... 280, 350 & 420 rpm
- Constant & Variable Speed
- Fixed & Swivel, Flange & Cover Plate Mounted
- Stuffing Box & Mechanical Shaft seals



### Custom Mixers

- Pilot Plant Mixers
- High Temperature & Pressure Laboratory Reactors
- Redwood Paddle Flocculators
- Anchor, Ribbon & Gate Mixers
- Inline mixers
- Bottom Entering Mixers



## NATIONAL REPRESENTATIVES

Your Local Representative Is: